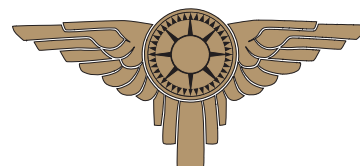


# 2018

## PINOT NOIR

SIERRA MAR



MINER  
FAMILY WINERY



Sierra Mar, meaning Mountain Sea in Spanish, sits just over 1,000 feet and is one of the highest altitude vineyards in Santa Lucia Highlands. This high elevation paired with the naturally thin soils pave the way for low yields of highly intense fruit.

This powerful wine offers dark fruit and violet aromas with a smooth, toasted oak finish.

### APPELLATION

Santa Lucia Highlands AVA  
Monterey County  
100% Pinot Noir

### HARVEST

September 18th - 22nd, 2018  
Picked at 26.6 - 28.3 Brix

### BARREL AGING

15 Months  
60% New French Oak

### ANALYSIS

Alcohol 14.8%  
pH 3.56  
TA .63

### VINEYARD

Sierra Mar Vineyard

### PRODUCTION

541 cases

### BOTTLED

February 13th, 2020

### RELEASE DATE

Winter 2021

## HISTORY

Miner is a dynamic family-owned winery tucked along the eastern hills of the Oakville appellation in the heart of Napa Valley. Founded in 1998 by Dave and Emily Miner, Miner Family Winery crafts reserve-style wines by sourcing fruit from Napa Valley and other specially selected California vineyards.

Winemaker Stacy Vogel uses a combination of old world winemaking techniques and modern technology to make wines that reflect the unique characteristics of individual vineyards or “terroir” where specific varietals grow best. This fusion of superb vineyard sites and thoughtful winemaking allows Miner to deliver elegant, expressive wines.