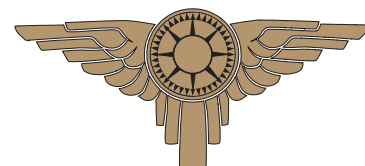


# 2019

## SAUVIGNON BLANC

NAPA VALLEY



MINER  
FAMILY WINERY



This crisp Napa Valley Sauvignon Blanc is fermented and aged in stainless steel.

With aromas of stone fruit and freshly cut herbs followed by grapefruit-melon flavors on the palate, this wine is best enjoyed in its youth.

### APPELLATION

Napa Valley

### BLEND

100% Sauvignon Blanc

### HARVEST

September 3rd - 11th, 2019

Picked at 22.5 - 23.5 Brix

### VINEYARD

13% Shartsis Vineyard, Rutherford

49% Sage Creek Vineyard

28% Bensen Vineyard

10% Alsace Vineyard

### FERMENTATION

Stainless Steel Fermentation

### ANALYSIS

Alcohol 13.9%

pH 3.43

TA .53

### PRODUCTION

4,850 cases

### BOTTLED

June 2nd, 2020

### RELEASE DATE

Winter 2021

### SUGGESTED RETAIL

\$25

## HISTORY

Miner is a dynamic family-owned winery tucked along the eastern hills of the Oakville appellation in the heart of Napa Valley. Founded in 1998 by Dave and Emily Miner, Miner Family Winery crafts reserve-style wines by sourcing fruit from Napa Valley and other specially selected California vineyards.

Winemaker Stacy Vogel uses a combination of old world winemaking techniques and modern technology to make wines that reflect the unique characteristics of individual vineyards or “terroir” where specific varietals grow best. This fusion of superb vineyard sites and thoughtful winemaking allows Miner to deliver elegant, expressive wines.